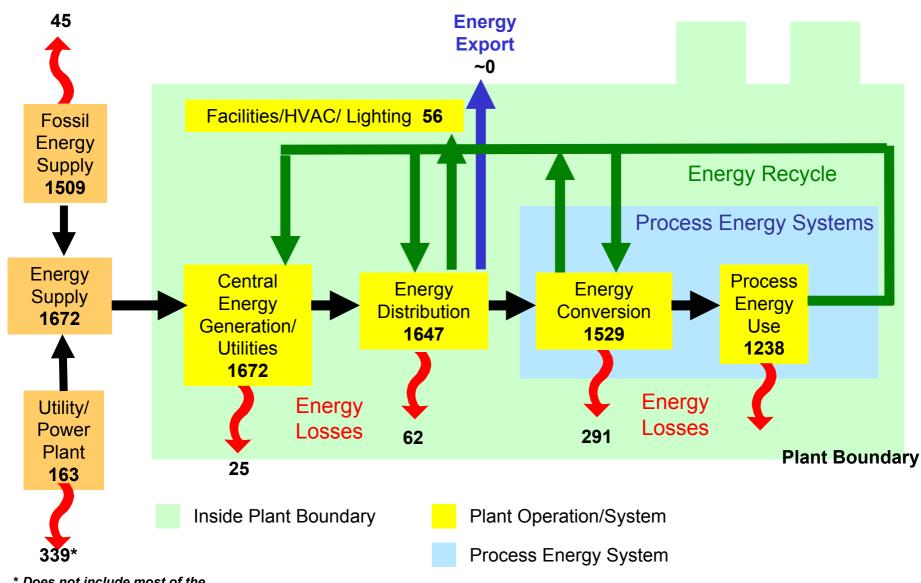
NAICS 33111 Total Steel Industry Energy Input: 2056 Trillion Btu*



^{*} Does not include most of the inefficiencies on the electric grid caused by steelmaking highly varying loads

NAICS 33111 Total Steel Industry Energy Input: 2056 Trillion Btu* Distribution Energy Export ~0 losses 45 Electricity Facilities/HVAC/Lighting 56 **Process Energy Systems Fossil Recycle Energy** Energy Supply Recycle Energy 1509 By-product fuels and Steam, feedstocks, heat heat **Energy Conversion Process Energy Energy Use** Supply 1529 1238 1672 **Central Energy Energy** • Process Heating (1392) Generation/ (steam systems, coke ovens, blast **Distribution** Cokemaking •Fuels furnaces, reheat furnaces) Utilities 1672 Ironmaking 1647 Purchased Process Cooling/ Steelmaking Electricity • Steam Plant (77) Refrigeration (4) Ladle refining and Steam Steam Piping Power Generation Casting • Electrochemical (5) (18) Fuel Piping Reheating Direct Fuel Supply Transmission Lines • Machine Drives (116) Forming (1389)(pumps, compressors, fans, blowers, **Utility/** Finishing conveyors, grinders) Purchased Power Waste Handling Electricity (163) • Other (12) **Plant** 163 Energy Losses **Energy Losses** Losses in boilers and Losses in pipes, valves, Losses due to equipment Losses from waste electricity generation traps, electrical inefficiency (motors, heat, by-products losses 25 transmission lines **62** mechanical drive, waste **TBD** Electricity heat) 291 generation and transmission **Steel Plant Boundary** losses 339*

